

CRAWFORD F4

Bulletin F4.05.09.21

Rear brake disk fitting

1 Parts

XB45410 BREMBO BRAKE DISC

CCF4-05-064_2 DRIVE PEG REAR Rev 2

M6 CSNK SCREW

LOCTITE 263

To ensure reliable fitting of the rear brake rotor the following procedure is recommended

Fit the brake rotor on to the bearing

Apply Loctite 263 liberally to the drive peg and M6 threads

Fit the rear drive pegs, which will locate and clamp the rotor to the bearing

The holes in the rotor as supplied are the correct size to locate on the step of the drive peg. Fit the M6 x 16 CSNK screw

Check that all pegs and screws are locating the rotor before final tighteneing is done.

Tighten the drive pegs to 60 ft.lbs and the M6 screw to 7 ft.lbs

